



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D204-635-011
Job Sheet 169938



Part No: D204-635-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 2/5/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV G SHEETS 11,12 IPP Rev:G 02.08.28 Removed QC5 KJ IPP Rev:H 08-08-12 now @ chg 006 (DSI 9418) DD ver:EC IPP Rev J 09.01.28 DSI 9418 rvB EC verifiedby:DD IPP REV:K 10.12.01 as per chg008 DD ver:EC IPP REV:L 12.01.23 AS PER ECN11-684 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/5/18	2/5/18	0.00	0.00	Start Up Stores/Pkg-1		SMB SMB M. H. M. H.
110	Packaging	1 pcs	2/5/18	2/5/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs	2/5/18	2/5/18	0.00	0.00	QC4		
125	DC	1 pcs	2/5/18	2/5/18	0.00	0.00	DC		
130	Packaging	1 pcs	2/5/18	2/5/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	2/5/18	2/5/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D204-635-011 CHG 010
Descriptions: 130 - Identify and pack for shipping as per PPP D204-635-011 Location :FG084

DAS
21
9-00

FEB 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D204-635-041	Replacement Skidtube with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	
K10003	Saddles	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D204-635-041	1	3	0
	K10003	1	6	0

Part Specifications

Specifications could not be found.



Container No: S043185



Part: D204-635-011

Job No: 169938

Serial No/Batch: S043185

Revision: IIN-D204-635

Inspector:

Dart Aerospace Ltd.
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Date: 02/16/18

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Part Number: D204-635-011 (K10003 PRODUCTION KIT)

Description: SKIDTUBE w/ STANDARD WEARPLATES, LH/RH

[illegible]

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																										
Description Work Order Deviation				Disposition				Completed By																																																									
								Lead hand / Supervisor Approval Verification																																																									
								QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																